

Metal Spinning & Equipment

DB 30E - Leifeld



Hand spinning machine DB 30 E
Centre height/ distance (mm): 300 / 550
Machine length (mm): 1600
Drive motor (kW): 2,1
Spindle Speeds (rpm): 600-1800
Ready for operation – available ex stock

PS 45 HM



Hydraulic spinning slide Type PS 45 HM
Centre Height (mm): 600
Feed- / Top Slide Stroke (mm): 680 / 300
Feed- / Top Slide Thrust (kN): 30 / 25

Parx KSM / sch 4



Circular Shear for cutting blanks, hydr. swivelling
blank holder + clamping
Blank dia. max (mm): 1500 / 2000
Thickness max. (mm): 8 mm
Ready for operation – available ex stock

Hydraulic Metal Spinning Machines

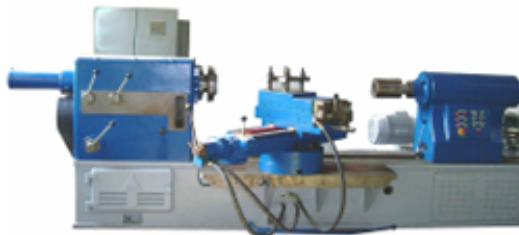
Series Plb – Leifeld

PLB 400



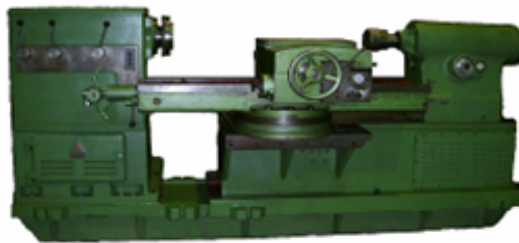
Centre height/ distance (mm): 400 / 950
Feed-/ Top slide stroke (mm): 415 / 275
Feed-/ Top slide thrust (kN): 20 / 15
Overhauled - ready for operation – available ex stock

PLB 600



Centre height/ distance (mm): 600 / 1.400
Feed- / Cross Slide Stroke (mm): 750 / 350
Feed- / Corss Slide Thrust (kN): 45 / 25
Overhauled - ready for operation – available ex stock

PLB 1200



Centre height/ distance (mm): 1.200 / 2.350
Feed- / Top Slide Stroke (mm): 1.200 / 350
Feed- / Top Slide Thrust (kN): 110 / 75
Overhauled – ready for operation - available ex stock

Flowforming machines for the chipless forming of long, rotationally symmetrical precision hollow parts.

ST 500 HS



Centre height/ distance (mm): 550 / 1.550
Work piece max length / dia. (mm). : 720 / 550
Drive motor (kW): 30
Machine weight (kg): 12.500
Overhauled - ready for operation – available ex stock

Bokö 3D35



Work piece max length / dia. (mm). : 600 / 50-300
Feed-/ Top slide stroke (mm): 600 / 150
Feed-/ Top slide thrust (kN): 100 / 80
Available ex stock

ST 40 - 30 CNC



Blank thickness: approx. 14mm
Work piece max length (mm). : 2000mm
Radial power (kN): 130

Our possibilities – Your advantage

- A big stock of used manual, hydraulic and automatic metal spinning machines
- Great experiences in modifying and retrofitting of used machines
- A complete production line of new automatic spinning and flow forming machines
- Worldwide service and overhauling



MTM goes global!

We strengthen our international activities - with our partner MJC Engineering/ USA we are able to offer a modern and fully developed line of new metal spinning machines made in USA.

Standard line of CNC Metal Spinning Machines:



SP - 3230



SP - 6030



SP - 7230



SPT - 1675

Steel Pressure Vessels: Necking-In and End-Closing



OSC - 24300



OSC - 840

Firma
 Strasse
 Land-PLZ-Ort



Fields of application:

Tank bottoms in sheet steel, AL and stainless steel
 • radar reflectors • silo hoppers • fume hoods • fan and blower components • rocket components • fire extinguishers • containers • hydraulic cylinders • milk cans • pressure bottles • wheels and rims • lamps • barrels and drums • gasoline tanks • cookers • separator components • hub caps • high precision tubes • parts for aircraft and spacecraft etc...

If you need further information do not hesitate to contact us.



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Used metal spinning and flowforming machines for sale:

APED 400 R PNC



Machine for spinning, flow forming and necking-in operations. Retrofit with Leifeld PNC control system, mechanically overhauled with new slide SS 400, new hydraulic and new electric.

Centre height/ distance (mm): 400 / 950
 Feed-/ Top Slide Stroke (mm): 500 / 300
 Feed-/ Top Slide Thrust (kN): 40/ 30

PNC 750 - Leifeld



Heavy duty spinning machine with self programming playback control.

Centre height/ distance (mm): 750 / 1.225
 Feed-/ Cross Slide Stroke (mm): 800 / 310
 Feed-/ Cross Slide Thrust (kN): 45/ 45